

shipping entry

Dart Aerospace Ltd.

Date: Thursday, 6/8/2006 11:41:26 AM
User: Chantal Lavoie

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : 350/355 FLOOR WINDOW KIT (LARGE)
Job Number : 27463
Estimate Number : 12446
P.O. Number : N/A Part Number : D350567021
This Issue : 6/8/2006 S.O. No. : N/A Drawing Number : OBSOLETE I have only
Prsht Rev. : NC Project Number : N/A
First Issue : N/A Type : SMALL /MED FAB Drawing Revision : OBSOLETE S/O 1695 (900264)
Previous Run : 27451 Material : N/A
Written By : SEE COMMENT BELOW Due Date : 6/15/2006 Qty: 1 Um: Each
Checked & Approved By :
Comment : Est Rev:E 01.10.26 Added Label for DT8439 (NCR 542) SM

Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

| | | |
|-----|----|------------------|
| 1.0 | DC | DOCUMENT CONTROL |
|-----|----|------------------|



Comment: DOCUMENT CONTROL

Photocopy blue file and create labels per PPP D350-567-021

Get copy of DT8439 from engineering

CHG003

| | | |
|-----|-------------|-----------------------|
| 2.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

| | | |
|-----|-------|---------|
| 3.0 | D2949 | Doubler |
|-----|-------|---------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Doubler

Batch: B15408 ✓

| | | |
|-----|-------|--------------------|
| 4.0 | D2942 | Replacement Window |
|-----|-------|--------------------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Replacement Window

Batch: B25510-2 ✓

| | | |
|-----|-------|-----------|
| 5.0 | D2463 | 1/2" Seal |
|-----|-------|-----------|



Comment: Qty.: 4.3743 f(s)/Unit Total : 4.3743 f(s)

1/2" Seal 50" long x1

Batch: B26460 ✓

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
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| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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Job Number: 27463

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| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

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|-----|-------|-----------|
| 6.0 | D2463 | 1/2" Seal |
|-----|-------|-----------|



Comment: Qty.: 6.5625 f(s)/Unit Total : 6.5625 f(s)

1/2" Seal 75" long x1

Batch: B26460 ✓

| | | |
|-----|----------|---------------|
| 7.0 | D2950041 | Door Assembly |
|-----|----------|---------------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Door Assembly

Batch: B15514 ✓

| | | |
|-----|-------|--------------|
| 8.0 | D2951 | Floor Window |
|-----|-------|--------------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Floor Window

Batch: B14881 ✓

| | | |
|-----|-------|---------|
| 9.0 | D2959 | Bracket |
|-----|-------|---------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Bracket

Batch: B15683A ✓

| | | |
|------|-------|-------------|
| 10.0 | 21212 | Receptacles |
|------|-------|-------------|



Comment: Qty.: 9.0000 Each(s)/Unit Total : 9.0000 Each(s)

Receptacles

Batch: M19454 ✓

| | | |
|------|-------|--------------|
| 11.0 | 26006 | Camlock Stud |
|------|-------|--------------|



Comment: Qty.: 9.0000 Each(s)/Unit Total : ✓ 9.0000 Each(s)

Camlock Stud

Batch: M100977

| | | |
|------|--------|-------------------------|
| 12.0 | 2600LW | Camloc Retaining Washer |
|------|--------|-------------------------|



Comment: Qty.: 9.0000 Each(s)/Unit Total : 9.0000 Each(s)

Camloc Retaining Washer

Batch: M100732 ✓

Dart Aerospace Ltd

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Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

AN960JD6

Washer



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Washer

Batch: M6085 ✓

14.0

AN960JD8

Washer



Comment: Qty.: 44.0000 Each(s)/Unit Total : 44.0000 Each(s)

Washer

Batch: M11989 ✓

15.0

MS21042L06

Nut



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Nut

Batch: M100993 ✓

16.0

MS21042L08

Nut



Comment: Qty.: 22.0000 Each(s)/Unit Total : 22.0000 Each(s)

Nut

Batch: M6733 ✓

17.0

AN526C632R12

Screw



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Screw

Batch: M14019 ✓

18.0

AN526C832R9

Screw



Comment: Qty.: 22.0000 Each(s)/Unit Total : 22.0000 Each(s)

Screw

Batch: M10047 ✓

19.0

MS20470AD45

Rivet, Universal Head



Comment: Qty.: 50.0000 Each(s)/Unit Total : 50.0000 Each(s)

Rivet, Universal Head

Batch: M18461 ✓

Dart Aerospace Ltd

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Seq. #:

Machine Or Operation:

Description :

20.0

MS20470AD46

Rivet, Universal Head



Comment: Qty.: 120.0000 Each(s)/Unit Total : 120.0000 Each(s)

Rivet, Universal Head

Batch: m18615 ✓

21.0

MS20470AD47

Rivet, Universal Head



Comment: Qty.: 20.0000 Each(s)/Unit Total : 20.0000 Each(s)

Rivet, Universal Head

Batch: m15924 ✓

22.0

MS20470AD35

Rivet



Comment: Qty.: 20.0000 Each(s)/Unit Total : 20.0000 Each(s)

Rivet

Batch: m9766 ✓

23.0

FG778150550ROL

7781 9oz Glass 50"x125yd



Comment: Qty.: 22.5000 sf(s)/Unit Total : 22.5000 sf(s)

7781 9oz Glass 2 sq yards

Batch: m101039 ✓

24.0

MS35207284

Screw



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Screw

Batch: m8628 ✓

25.0

MS21042L4

Nut



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Nut

Batch: m19099 ✓

26.0

AN960JD416

Washer



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Washer

Batch: m100575 ✓

(Ref Only) DT8439 ✓

AP 06/06/08 ①

Dart Aerospace Ltd

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 06/06/09
 QA: N/C Closed: _____ Date: _____

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Job Number:



Seq. #:

Machine Or Operation:

Description :

27.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

PU 6/6/9 (1)

28.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-567-021

Location: *[Signature]*

PPP Rev: *[Signature]*

PU 6/6/9 (1)

29.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

Doc 6/6/09 (1)

Job Completion



U 6/6/09

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